



ELECTRIC HEATING AND INSTANTANEOUS SANITARY HOT WATER PRODUCTION WALL BOILER

series **Small 12 C**



USE AND MAINTENANCE MANUAL



CE APPLIANCES IN COMPLIANCE WITH EUROPEAN DIRECTIVE 2006/95/EC. Built and compliant with the following standards: IEC 60335-2-21:2012, IEC 60335-1:2010, EN 60335-2-21:2003 + A1:2005 + A2:2008 - EN 60335-1:2012 - EN 62233:2008



ELECTRIC WALL BOILER

Series SMALL C

Presentation

Thank you for choosing a FIAMMA electric wall boiler, a product that features the latest heating technologies, and robust and safe materials that ensure maximum efficiency during use, the highest appliance quality and utmost safety for the user.

The **SMALL...** series is built according to European Machine Directive 2006/42 - IEC 60335-1:2010 and EN 60335-2-21:2003 +A1:2005 + A2:2008 - EN 60335-1:2012 - EN 62233:2008.

The result is a product with several distinguishing features:

- Particularly quiet operation, with maximum insulation of the unit by means of innovative special materials, for minimum heat loss.
- High level of reliability due to the careful choice of materials and the rigorous tests carried out on each appliance after production.
- High yield, with maximum efficiency thanks to the modulation of the electric power to the heaters following the actual energy requirements of the system, or the sanitary water production needs. The D.E.S. system manages the appliance by means of temperature detection probes positioned in every sensitive point of the boiler, allowing the regulation of the "*comfort*" or "*economy*" operating modes to your requirements, in order to reduce consumption when the appliance is not used at maximum power or demand.
- The appliance is fully adjustable both as far as central heating system water temperature (with the possibility of choosing high and low temperature system for underfloor heating) and sanitary hot water temperature.
- The components have been coupled together so that they are all easily accessible from the front of the unit during routine and extraordinary maintenance activities.

We suggest that our recommendations are carefully followed, and that you contact an authorised FIAMMA service centre in your area to agree a scheduled maintenance contract, which will ensure that your appliance always operates at maximum efficiency and safety, and that it lasts a long time. In thanking you again for your choice, we would like to remind you that our technical offices and our technical-commercial network are always at your disposal to provide you with any information of a technical or general nature that you might require.

FIAMMA GIRO s.r.l.
Company group



FIAMMA GIRO s.r.l. rejects all responsibility for possible inaccuracies contained in this document, due to either printing or transcription errors. The company also reserves the right to make any changes deemed useful or necessary to its products, without prejudice to the essential characteristics of the products manufactured and sold.



WARNINGS:



THIS APPLIANCE MAY BE USED BY CHILDREN FROM 8 YEARS OF AGE AND OVER AND BY PERSONS WITH REDUCED PHYSICAL, SENSORY OR MENTAL CAPABILITIES OR LACK OF EXPERIENCE AND KNOWLEDGE, PROVIDED THAT THEY ARE SUPERVISED OR HAVE RECEIVED INSTRUCTIONS FOR THE SAFE USE OF THE APPLIANCE, SO THAT THEY UNDERSTAND THE RISKS INVOLVED. CHILDREN MUST NOT PLAY WITH THE APPLIANCE. CLEANING AND MAINTENANCE ACTIVITIES MUST NOT BE CARRIED OUT BY CHILDREN WITHOUT SUPERVISION.



THE CONNECTION TO THE ELECTRICITY NETWORK MUST BE THROUGH A DEVICE THAT ALLOWS ITS DISCONNECTION, WITH A CONTACT OPENING DISTANCE THAT ALLOWS COMPLETE DISCONNECTION UNDER THE CONDITIONS OF OVERVOLTAGE CATEGORY III, IN ACCORDANCE WITH THE INSTALLATION RULES.



IN ORDER TO PREVENT ANY RISKS, DAMAGED POWER SUPPLY CABLES MUST BE REPLACED BY THE MANUFACTURER OR ITS TECHNICAL SUPPORT SERVICE, OR BY SOMEONE WITH SIMILAR QUALIFICATIONS.



WATER MAY DRIP FROM THE OVERPRESSURE DRAIN PIPE OF THE APPLIANCE. FOR THIS REASON, SUCH PIPE MUST BE DIRECTED OUTSIDE AND LEFT OPEN.



THE PRESSURE RELIEF DEVICE MUST BE OPERATED REGULARLY TO REMOVE LIMESCALE DEPOSITS AND TO CHECK THAT IT IS NOT BLOCKED.



THE DRAIN PIPE CONNECTED TO THE OVERPRESSURE DEVICE MUST BE SET ON A CONTINUOUS DOWNWARD SLOPE AND IN A LOCATION PROTECTED FROM THE FORMATION OF ICE.

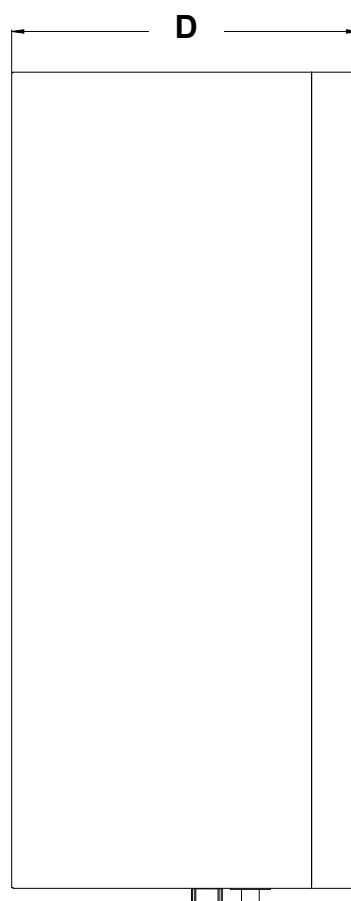
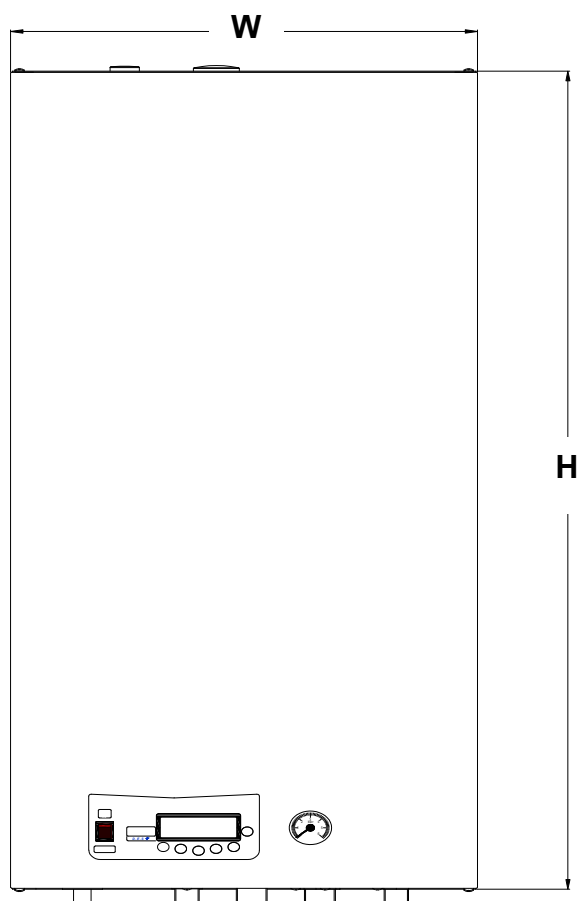


OVERALL DIMENSIONS

The **SMALL C** series develops on a single level of power with the following dimensions:

SMALL 12 C

12 kW maximum electric power



Appliance:

W (Width): 450 mm

H (Height): 690 mm

D (Depth): 315 mm

Weight: 32 kg

Packing dimensions:

Width: 500 mm

Height: 755 mm

Depth: 390 mm

Weight: 34 kg

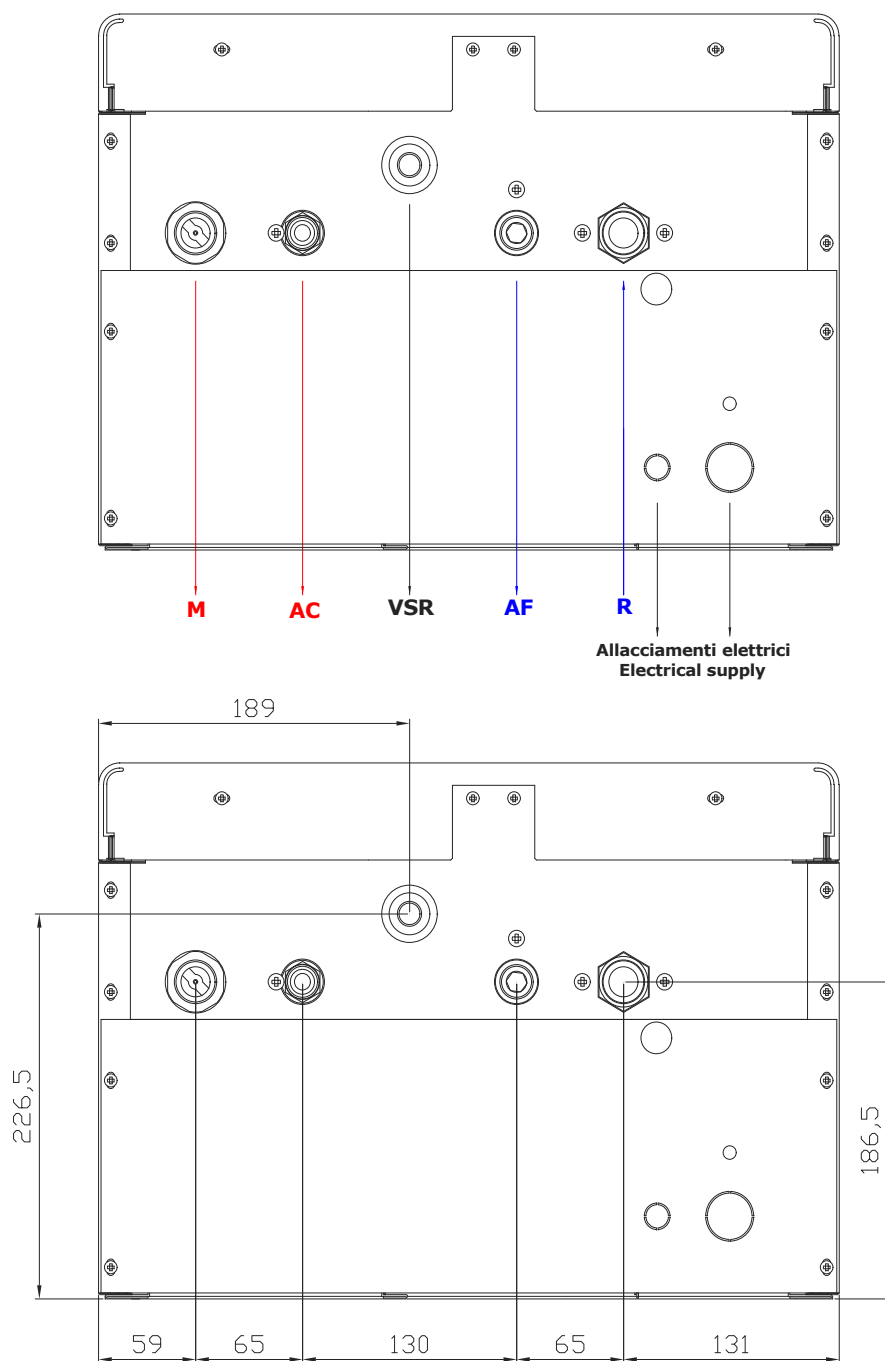


HYDRAULIC CONNECTIONS - Connection arrangement diagram:

M	Central Heating Delivery:	$\frac{3}{4}$ " M
R	Central Heating Return:	$\frac{3}{4}$ " M
AF	Sanitary Cold Water:	$\frac{1}{2}$ " M
AC	Sanitary Hot Water:	$\frac{1}{2}$ " M
VSR	Central Heating Safety Valve (0.3 MPa - 3 bar):	$\frac{1}{2}$ " F

The appliance is designed to be continuously connected to the water mains without intermediate fittings.

View from below (under the boiler)





MAIN TECHNICAL FEATURES

Elektra SMALL 12 C 12 kW maximum electric power

Single-phase power supply: 230-240 V - 50 Hz

Weight: 36 kg.

Central heating system: 12 kW electric/thermal power from no.2 heating elements (no.2 of 3x2 kW).

Maximum head available to the circulator approx 7 m.

Expansion vessel capacity 9 litres.

0.3 MPa (3 bar) central heating circuit safety valve.

Maximum central heating operating pressure: 0.25 MPa (2.5 bar).

Maximum sanitary water operating pressure: 0.55 MPa (5.5 bar).

Minimum central heating circuit operating pressure: 0.06 MPa (0.6 bar).

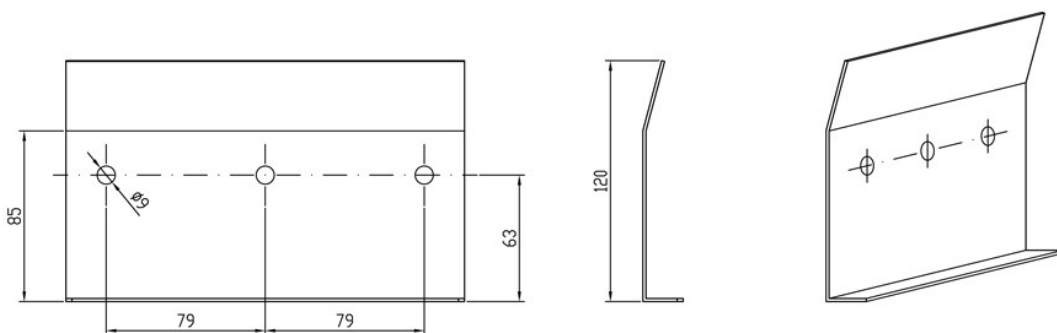
Minimum sanitary water operating pressure in "comfort" mode: 0.025 MPa (0.25 bar).

Minimum sanitary water operating pressure in "economy" mode: 0.005 MPa (0.05 bar).

Central heating circuit-boiler body maximum thermal safety limit: 100°C.

POSITIONING OF THE BOILER

The appliance must always be installed on a vertical solid wall capable of supporting its weight, using the support bracket included in the packaging.

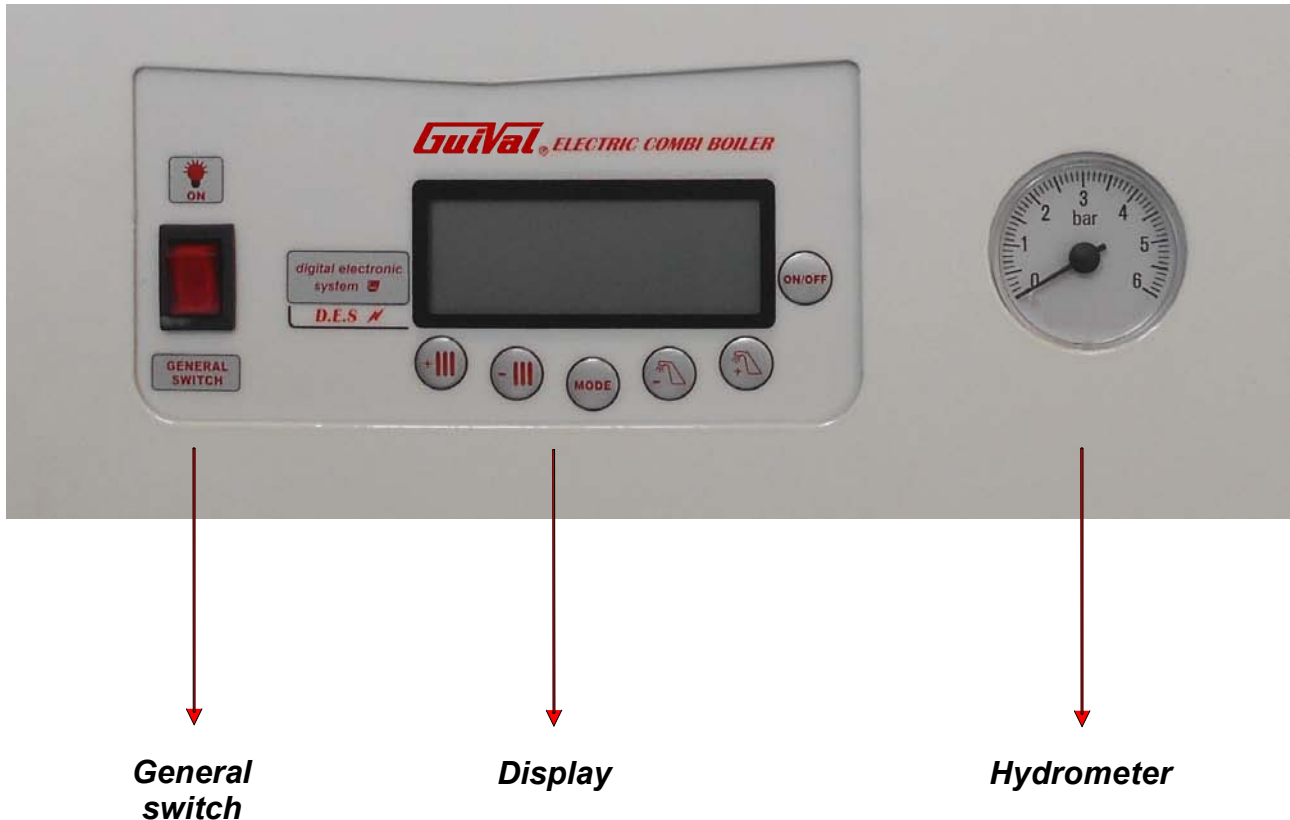


The bracket must be secured to the wall by means of three M8 screws with appropriate plugs for the type of wall (not supplied with the boiler).

The appliance must be attached to the top of the bracket, inserting the bent section of the same through the boiler frame at the back.



CONTROL PANEL



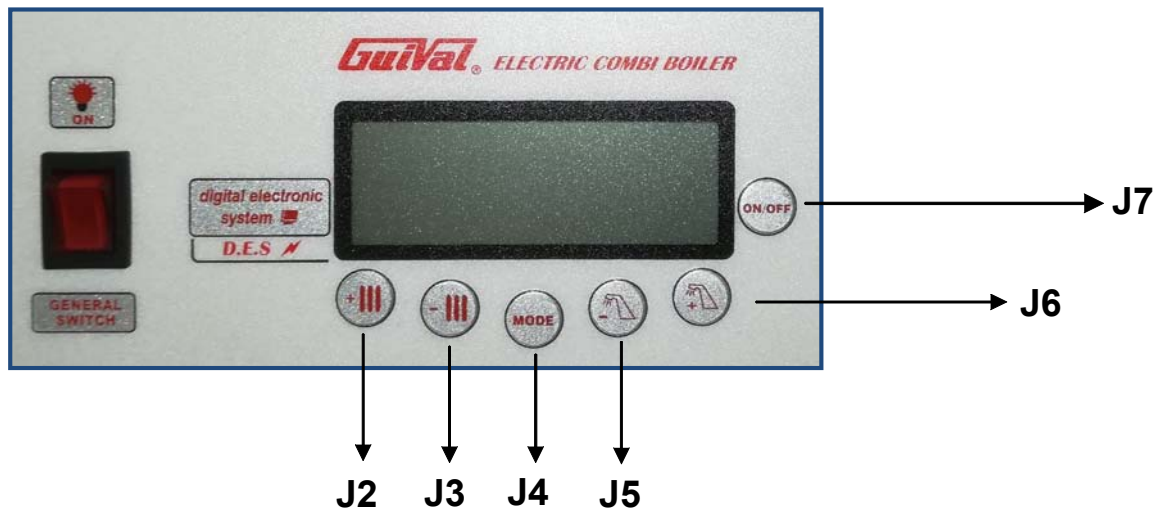
The control panel is composed of: display, function selection keys, general switch and the hydrometer it is placed in the lower left corner in front of the unit (see image above).

Using analogical hydrometer

The analogical hydrometer control panel has a dial with unit of measure in a bar, by 0 to 6 bar. The water pressure in the heating system is indicated by the index of the black arrow. The optimum pressure for the system is between 1 and 1,5 bar. More than 1,5 bar you can have a maximum pressure of the 2 bar (maximum expansion of the system during the rise in temperature). More than 2 bar pressure the system is not in the range of operation, and the mechanical safety valve (preset to 3 bar) can start to lose water (to access the valves remove the knockout openings at the valves, see page 6 hydraulic installation diagram). The minimum operating pressure is 0,8 bar (+/-0,2 bar). The differential positive or negative tolerance is due to the operation of the water pressure switch with fixed setting.



Keyboard panel (Control panel)



Meaning of keys in user mode

Key	Function
-F (J5)	Change settings and parameters / DHW setpoint decrease
+F (J6)	Change settings and parameters / DHW setpoint increase
ON/OFF (J7)	- ON - OFF switching (long press) - Display temperature output / Display setpoint output - Unlock error of safety thermostat
MODE (J4)	Summer - Winter switching (long press)
+III (J2)	Display / Increase of heating setpoint (or room temperature)
-III (J3)	Display / Decrease of heating setpoint (or room temperature)
-F + +F (J5 + J6)	Enabling function Eco / Comfort (only if JP8 = 0 and P8 = 0)
MODE + ON/OFF (J4 + J7)	Start function degassing
-F + -F (J3 + J5)	To enter into informations menu or temperatures menu
+III + +F (J2 + J6)	To enter into parameters menu



SWITCHING ON THE BOILER

The boiler is switched on by pressing the luminous main switch found on the left of the display in the dashboard. If the boiler is connected to a single-phase power supply source, the button lights up when pressed (230-240 V - 50 Hz). Then, it shall be pressed the **ON-OFF (J7)** on the keypad to switch the power from standby to the operating position, the display will light up of blue and will appear various symbols signaling function/faults etc. At this point it shall be chosen the mode of operation, summer or winter operation.

CHOICE OF THE OPERATION MODE (Winter/Summer)

Pressing the key **MODE (J4)**, it will be chosen the mode of operation, Winter or Summer. Pressing repeatedly each time for at least 5 seconds, you switch from WINTER to SUMMER or from SUMMER to WINTER then. When the device will be in WINTER mode, on the display will appear the Symbol ❄️ (snow). When the device will be in SUMMER mode, on the display will appear the Symbol ☀️ (sun).

TEMPERATURE VARIATION OF THE HEATING CIRCUIT

When the apparatus has been set with the snow symbol (❄️) for the Winter functioning, you can change the maximum temperature of heating circuit pressing one of the two keys with the radiator symbol located on the left of the display (**+III** and **-III** keys). The key with the symbol **+III (J2)**, increases the temperature, and the key with the symbol **-III (J3)** decreases the temperature.

TEMPERATURE VARIATION OF HOT SANITARY WATER

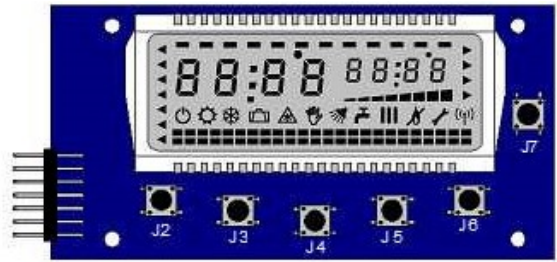
The temperature of hot sanitary water can be varied independently from the mode of functioning, both Winter and Summer. The two keys with the Tap symbol on the left of the control panel, are used to set the maximum temperature of the hot sanitary water circuit. The key with symbol **+T (J6)** increases the temperature, and the one with the symbol **-T (J5)** decreases the temperature.



ON-OFF KEY

Display symbols

The **ON/OFF (J7)** key, in addition to put the boiler in standby mode, allows to reset (unlock) the apparatus in case of high temperature lock. If the lock would be caused by lack of water pressure alarm, the recovery will be automatic after that



the hydraulic pressure will be restored at the minimum operating level (0,08 MPa - 0,8 bar) by means of the operating and the closure of the charging tap placed under the boiler (black handle).

The display has several symbols, signaling in addition to operation modes, also the various alarm or system displays:

Symbol	Meaning
	Anomalies presents
	Power resistors energization request
	Heating request
	Demand hot water request (generic)
	“Comfort” function enabled
	Parameter menu enabled
	Antifreeze request
	Winter mode
	Summer mode
	OFF mode
Level of modulation	The instantaneous power of the boiler is indicated from 0 to 100%

At each Power-on the firmware revision of the electronic board appears for a few seconds

Big digit: Number of revision

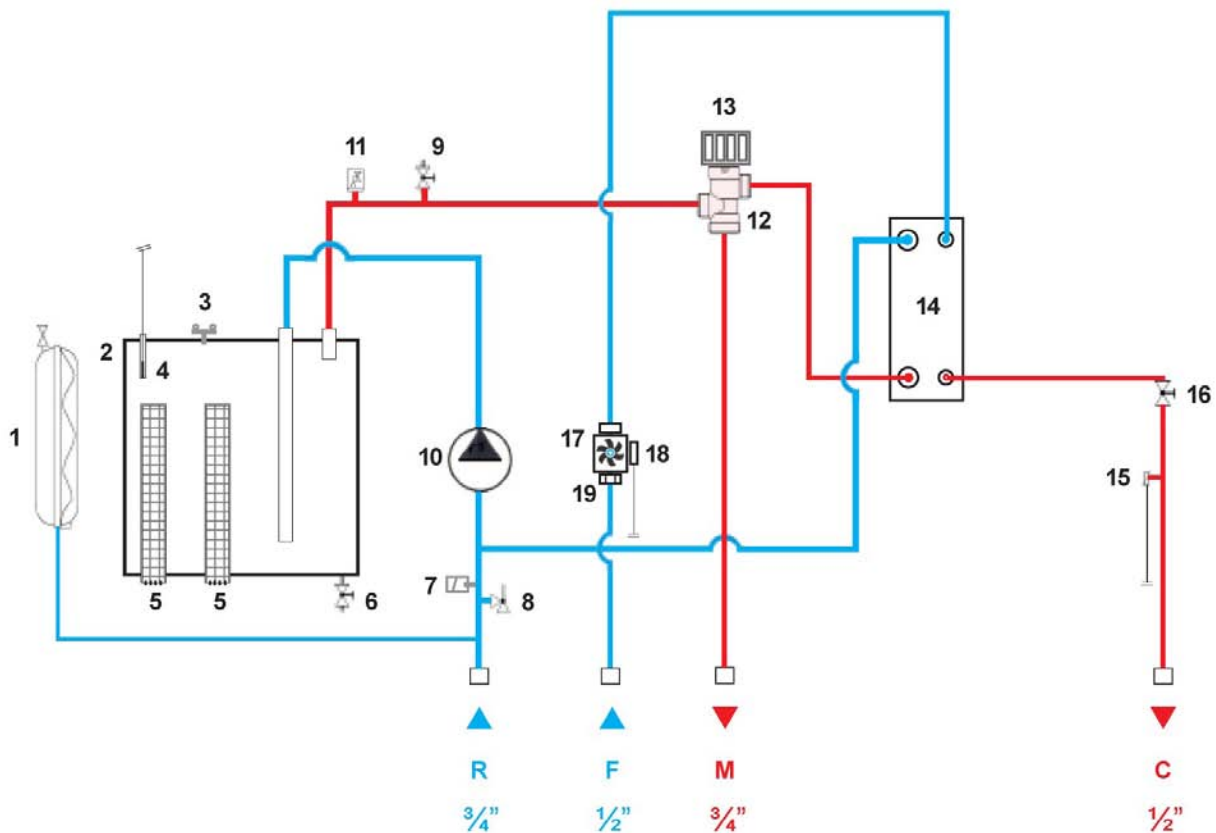
Small digit: Word res

A different main screen is then shown depending on the type of system set and the operating status.



**INSTALLATION
TECHNICAL NOTE FOR THE INSTALLER AND THE MAINTENANCE TECHNICIAN.**

**PLUMBING DIAGRAM
(version: SMALL C 12 kW)**

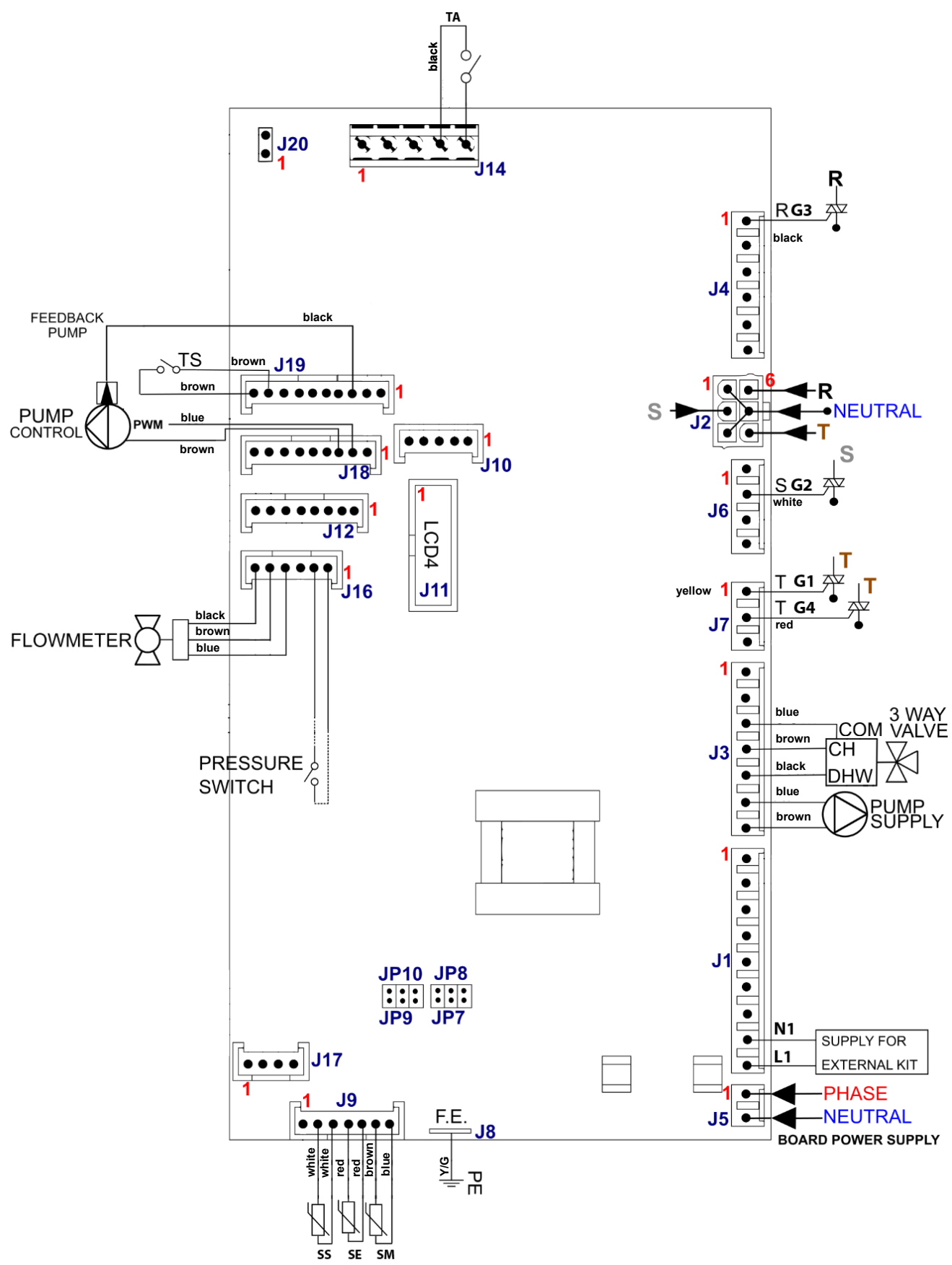


SYSTEM DIAGRAM LEGEND:

- | | |
|--|--|
| <ul style="list-style-type: none"> 1 Central heating circuit expansion tank 9 litres 2 Electric boiler body 12 kW 3 Bimetal safety thermostat 100°C 4 Central heating water temperature probe 5 Heating elements 3x2 kW - 230V/50Hz 6 Boiler body drain tap 7 Pressure switch 8 Safety valve 3 bar (central heating) 9 Exhaust tap (air vent) 10 Variable head circulator 11 Automatic vent valve 12 3-way electric diverter valve | <ul style="list-style-type: none"> 13 diverter valve actuator (motor) 14 Stainless steel plate heat exchanger 15 Sanitary water temperature probe 16 Sanitary water flow regulator tap 17 Sanitary water flow meter 18 Sanitary water flow meter probe 19 Cold water inlet filter |
|--|--|
-
- | |
|--|
| <ul style="list-style-type: none"> R Central heating system return F Sanitary cold water inlet M Central heating system delivery C Sanitary hot water output |
|--|

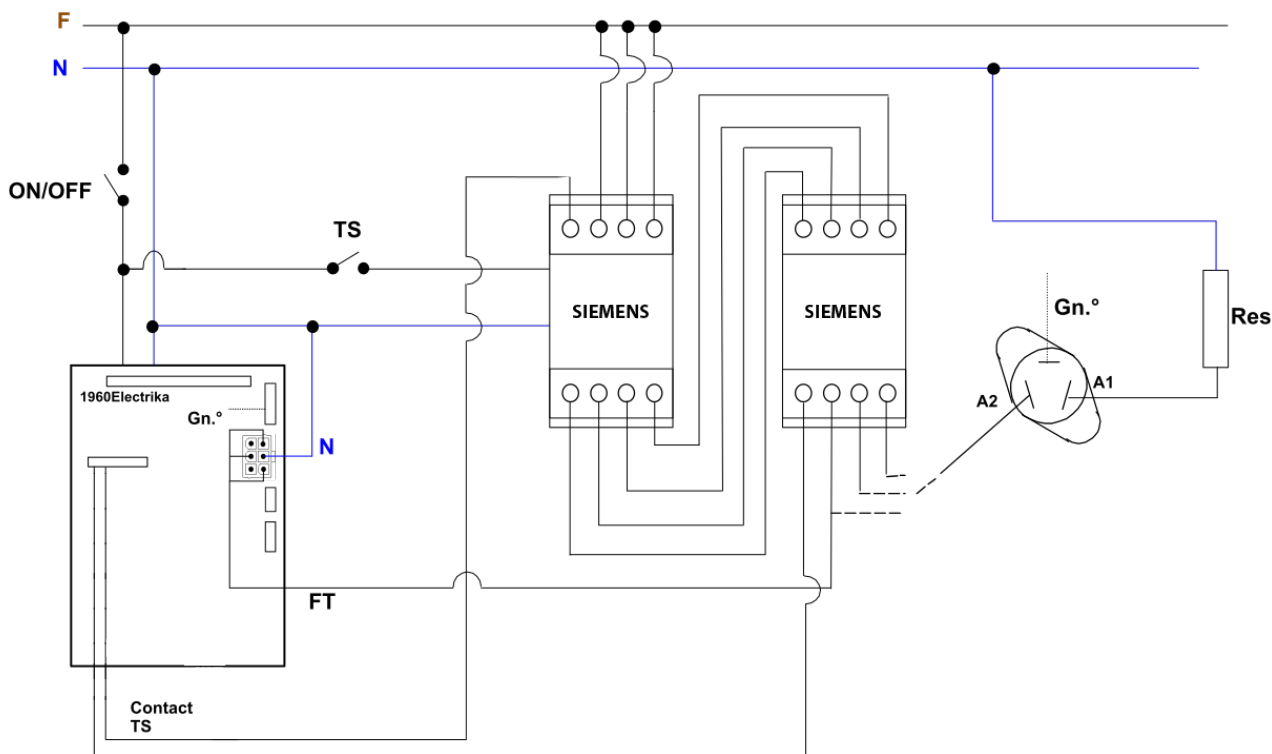


WIRING DIAGRAM (single phase)





GENERAL WIRING DIAGRAM - POWER (Single-phase)

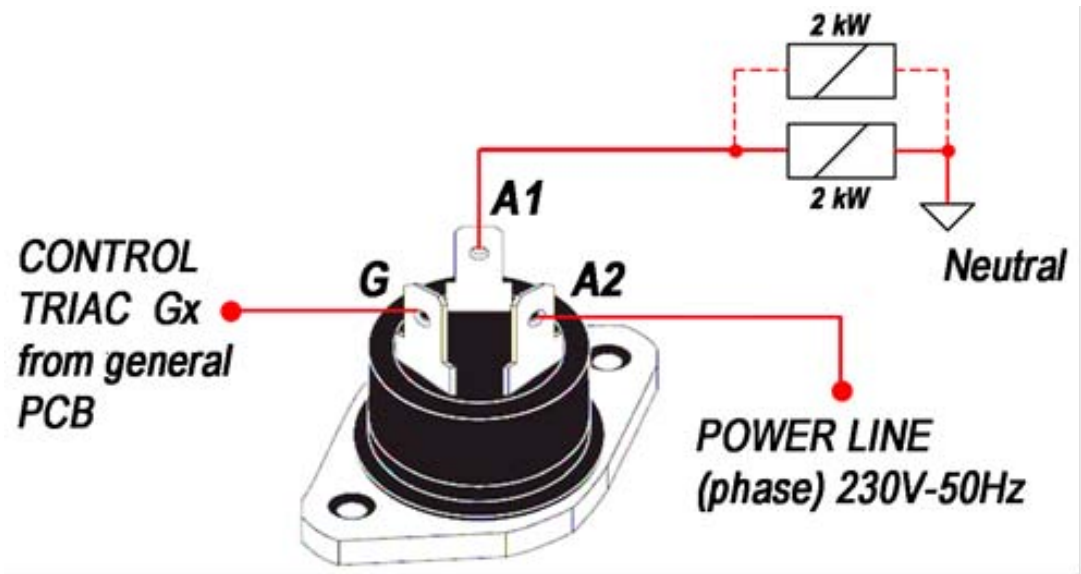


Legend of wiring diagrams

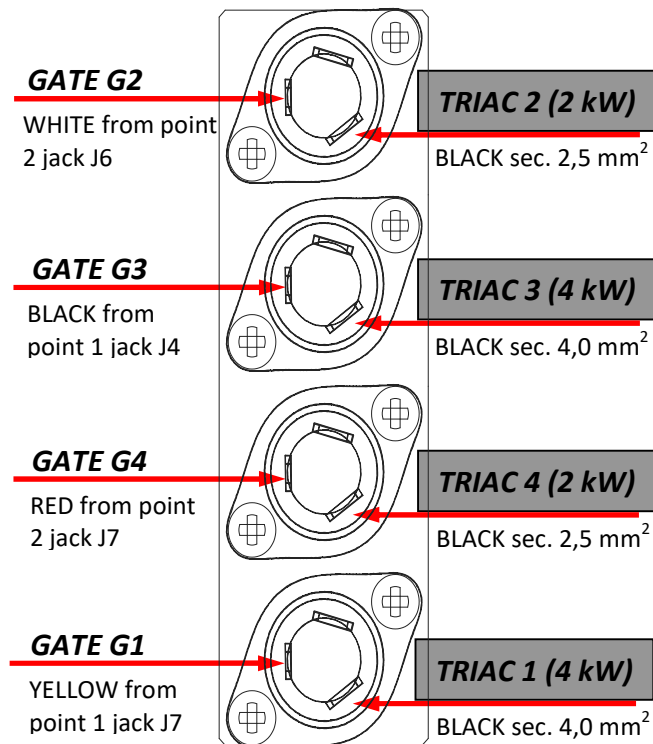
Phase 230 Vac	F
Neutral 230 Vac	N
Contactor sectioned phase	FT
Pump	PI
Sanitary water diverter valve control	DHW
Central heating diverter valve control	CH
Diverter valve common	COM
Sanitary water flow meter	FLM
Gate command, triac no. 1 (12 kW version - 4 kW load)	G1
Gate command, triac no. 2 (12 kW version - 2 kW load)	G2
Gate command, triac no. 3 (12 kW version - 4 kW load)	G3
Gate command, triac no. 4 (12 kW version - 2 kW load)	G4
Delivery probe	SM
External probe	SE
Sanitary water probe	SS
Pressure transducer / switch	PT
Safety thermostat	TS
Room thermostat (prearranged terminals)	TA
Main switch (also disconnects the board)	ON/OFF
Functional earth derived from the earth point	F.E.
Safety earth point on the application	PE



TRIAC - Wiring diagram



..12 kW





FACTORY CONSTANTS

Function	Value
Maximum primary circuit temperature	80 °C
Circulator lock prevention operation time	10 sec
Circulator lock prevention activation time	24 hours
Anti-freeze temperature On (circulator only)	< 8 °C
Anti-freeze Temperature On (circulator and power)	< 5 °C
Anti-freeze Temperature Off	> 20 °C

SETPOINTS AND PARAMETERS

Function	Default	Range
Central heating setpoint	60 °C	30 - 75 °C
Underfloor central heating setpoint	30 °C	10 - 40 °C
Room setpoint (with external probe present)	20 °C	10 - 30 °C
Sanitary water setpoint	50 °C	30 - 60 °C

PARAMETERS

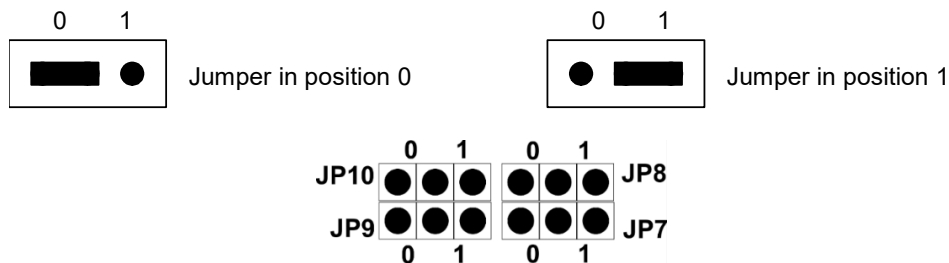
Funzione	Display	Def.	Range
External probe enable (SE)	P1	0	0 - 1
Building dispersion coefficient	P2	35	5 - 35 °C
Sanitary water post-circulation duration	P3	15	1 - 180 sec
Central heating post-circulation duration	P4	30	1 - 180 sec
Primary exchanger ON delay	P5	0	0 - 240 sec
Differenziale mandata sanitario	P6	15	0 ÷ 20 °C
PWM circulator operation speed	P7	4	1 = 400 l/h 2 = 800 l/h 3 = 1,000 l/h 4 = 1,200 l/h
Min. temperature of primary exchanger for circulator ON	P8	30	0 - 50 °C
Type of sanitary water storage tank	P9	0	0 = internal with probe 1 = external with thermostat 2 = external with probe
Type of sanitary water request sensor	P10	1	0 = flow switch + three-way pneumatic 1 = flow meter + three-way electric
Boiler power selection	P11	2	1 - 7
System pressure sensor type	P12	0	0 ÷ 2

Value P11	Total power [kW]	No. TRIAC	No. of heating elements used and power of each element	G1 [kW]	G2 [kW]	G3 [kW]	G4 [kW]	-
2	12	4	no. 2 heating elements, power 3 x 2kW	4	2	4	2	-



Value P12	Description
val: 0	Boiler with PSA water pressure switch connected to poles 1 and 2 (J16 PCB)
val: 1	Boiler with pressure transducer connected to poles 1, 2 and 3 (J16 PCB)
val: 2	The board is configured for operation with P12=1 , but the presence of errors F1 and F10 is ignored. This is necessary in the event that the pressure transducer fails and technical support does not have the spare part available. However, the boiler has a needle hydrometer that indicates the correct pressure of the system. When P12=2 , the pressure shown on the display is 0.0 bar

SELECTION JUMPERS (move jumpers with the board not powered)



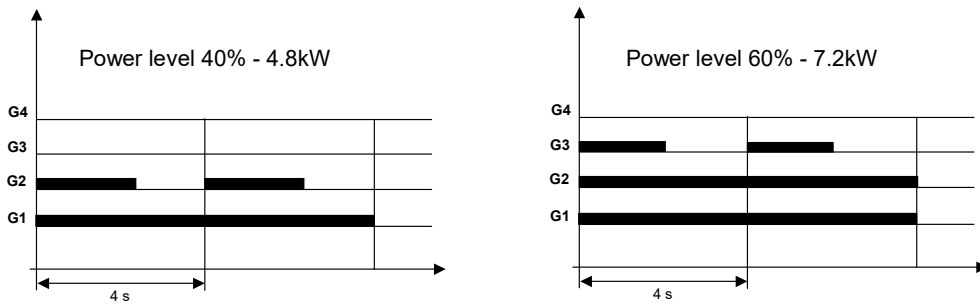
Jumper	0	1	Default
JP7	High temperature heating system (radiators)	Low temperature heating system (floor)	0
JP8	Combined application	Central heating only application	0
JP9	Sanitary water system with storage tank	Instantaneous sanitary water system	1
JP10	Boiler application	Scaldamassetto	0



PRIMARY EXCHANGER MANAGEMENT (BOILER BODY)

Depending on the power level required during the "heat demand", all or part of the controls from G1 to G4 relating to the primary exchanger are switched on. The activation of each command is controlled within an interval of 4 seconds. The higher the power required, the more the command will remain active in this interval. The power during a central heating or sanitary hot water request is calculated using a PID algorithm.

Below are two examples for powers equal to 40% and 60% of the total power (12 kW).



Rotation of commands

The order in which the G1÷G4 triac commands are switched on is rotated every hour, so that the use of all the heating elements is evenly distributed over time.

EXTERNAL PROBE MANAGEMENT (SE)

Installation and sliding temperature operation

The connection of the External Probe (SE) requires the use of the Original FIAMMA Kit code F.532, offered as part of the accessories for Elektra series electric boilers. The electric connection must be to the terminals (S and E) outside the main electric panel already arranged in the standard wiring of the boiler. The connection requires connection cables and wires with a minimum cross section of 1.5 mm, possibly avoiding the proximity of power lines or digital lines of inverters or anything else not compatible. After connection, the external probe must be enabled by entering a variation of parameter **P1** from **0** to **1**.



The setpoint followed by the central heating delivery probe will be calculated using the following formula:

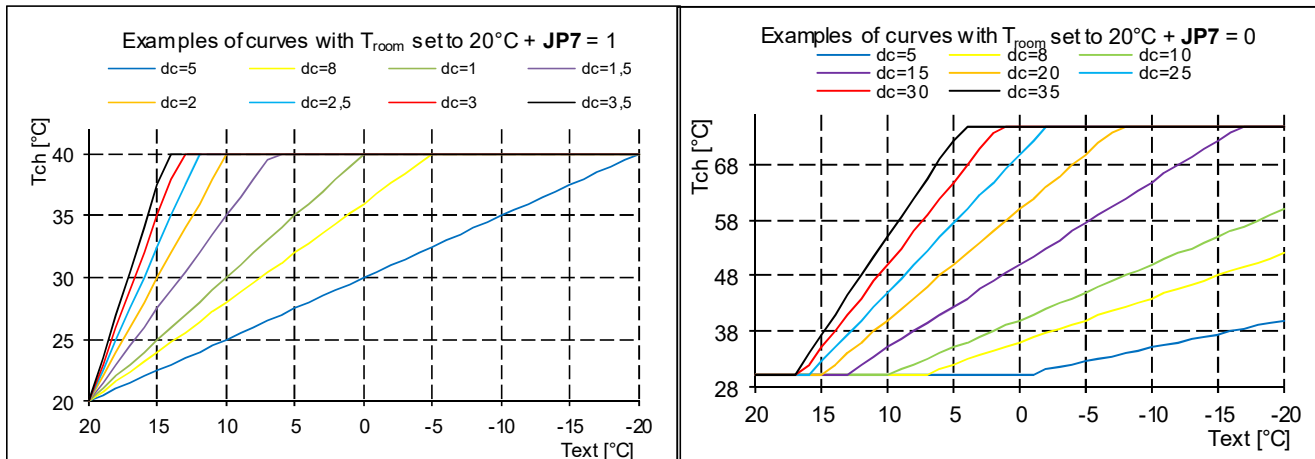
$$T_{ch} [^{\circ}C] = [(T_{room} [^{\circ}C] - T_{ext} [^{\circ}C]) * dc/10] + T_{room} [^{\circ}C]$$

T_{ch} : central heating setpoint calculated by the system

T_{room} : room temperature set by the user

T_{ext} : external temperature measured by the probe

dc: dispersion coefficient of the building, set using the parameter **P2**.



HEATING REQUEST

At the closure of the contact of the Room Thermostat (TA), or following the request by the weekly program, if the board is in winter mode, the electric deviation valve is brought in a heating position (CH), the system circulator is activated only if the temperature of the primary exchanger detected by the delivery probe is higher than the temperature set by means of the parameter **P8**. If the temperature value detected by the delivery probe is less than the set heating setpoint, the triacs are switched on sequence based on the required power. This occurs only after a time settable through the parameter **P5**, to allow for example the opening of any zone valves. The instantaneous power of the boiler and the relative control of the Triac G1, G2, G3 and G4 is equal to 50% of the maximum power if the delivery probe detects a temperature lower than the temperature value defined in the parameter **P8**, otherwise it takes place by regulator PID. At the end of the request, the circulator remains powered for a time equal to the value set by the parameter **P4** by implementing a post circulation on the heating system.

INSTANT SANITARY REQUEST (JP9 = 1)

When a request is received from the DHW flowmeter, the circulator is powered and the Gx commands relating to the primary exchanger are checked, taking the DHW probe as reference and as a setpoint, the DHW setpoint. In case of breakage or lack of the DHW probe, the Gx commands are checked by taking the delivery probe as a reference and as a setpoint the DHW one + a differential set by the parameter **P6**. At the end of the request if the "Comfort mode is not activated", The circulator remains powered for a time equal to the value set by means of an parameter **P3**. In all the above cases, in the presence of an electric diverter (**P10 = 1**), it is powered in a DHW position (230V ~ on pole 5). At the end of the post-circulation phase, the diverter is activated for a short period (switching from position DHW to position CH and back to DHW) in order to avoid the blocking due to long inactivity.



SANITARY WATER SYSTEM "ECONOMY" / "COMFORT" FUNCTION

The purpose of the "COMFORT" is to keep the primary exchanger warm in order to guarantee a prompt response of the hot water on demand.

In stand-by conditions (absence of heating request, absence of DHW request, absence of antifreeze request) the "COMFORT" function activates the primary exchanger, keeping it at a temperature equal to the DHW setpoint plus a temperature delta set by the parameter **P6**, in order to end to guarantee a prompt response of the DHW. The circulator is not activated. The power used to manage this phase is 50% of the maximum power when the temperature detected by the delivery probe is less than the DHW setpoint, 25% of the maximum power when the temperature detected by the delivery probe is between the DHW setpoint and the DHW Setpoint + **P6** and primary exchanger off when the temperature detected by the delivery probe is higher than the DHW setpoint + **P6**.

In this configuration simultaneously to the activation of the "COMFORT" mode, the circulator is activated every 15 minutes and the preheating has priority on the heating request until the temperature detected by the delivery probe will not exceed the DHW setpoint + **P6**, this to allow the preheating of the plates exchanger as well as the primary exchanger. The request from the flow switch does not reset the 15 minute timer used for the reactivation of the circulator.

In "ECONOMY" mode, no primary exchanger heating element is activated.

ANTI-FREEZE FUNCTION

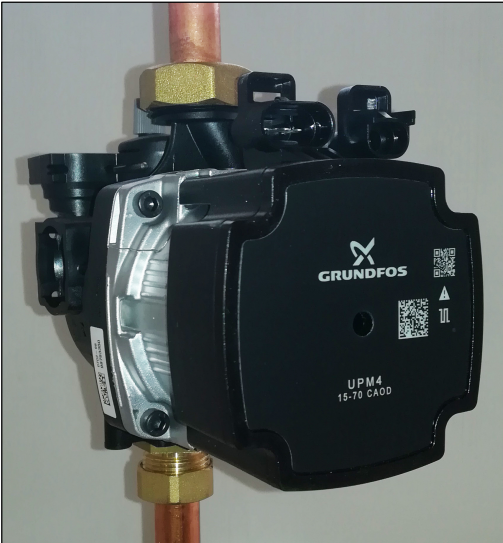
The anti-freeze function is active in all the modes of operation SUMMER – WINTER – OFF (in stand-by mode but with the illuminated main switch on). When the delivery probe detects a temperature below 8°C, the circulator is activated, powered the area valve and the electric deviatrum valve is brought to the heating position (CH). If the temperature drops below 5°C, the main exchanger is switched on until the delivery temperature is raised to 20°C. At the end of the anti-freeze request, the circulator remains powered for a time equal to the value set by the parameter **P4** by implementing a post circulation on the heating system.

CIRCULATOR LOCK PREVENTION

When the circulator has not performed an operation cycle in a 24h period, it is activated for 10 sec. to avoid locking due to long period of inactivity. At the end of the post-circulation phase, activated following the demand for sanitary hot water, the electric diverter valve is activated for 2 sec. in order to avoid locking due to long period of inactivity.



GRUNDFOS UPM4 "PWM" Version 2022 PUMP INSTRUCTIONS



The new UPM4 pump version 2022 is equipped with four default variable speeds via the PWM signal, which can be set by control panels.

Pump programming

Select the parameter **P7** and choose one of the four flow rates available, setting the values from 1 to 4. Set 1 for minimum flow rate, or 4 for maximum flow rate, set 2 and/or 3 for intermediate flow rates.

View operating / Alarms

CONTROL MODE	
	No communication
	Communication: LIN/ PWM 10 flashes per second

ALARM STATUS	FAULT
	Blocked / electrical error

Alarms solution

1. Blocking error

ALARM STATUS	FAULT
	BLOCKED / ELECTRICAL ERROR

1. BLOCKED

2. Electrical error

2. ELECTRICAL ERROR



GUIVAL "PWM" PUMP Version 2023 INSTRUCTIONS



The new GUIVAL pump version 2023 is equipped with four default variable speeds via the PWM signal, which can be set by control panels.

Pump programming

Select the parameter **P7** and choose one of the four flow rates available, setting the values from 1 to 4. Set 1 for minimum flow rate, or 4 for maximum flow rate, set 2 and/or 3 for intermediate flow rates.

Control panel

Control panel indicator : 5 m - 6 m - 7 m - 7,5 m PWM

As shown on the right part, the indicator means pump head at 5m, 6m, 7m, 7,5m and PWM.



Power at different control modes:

Head	5 m	6 m	7 m	7,5 m
Power	33 W	39 W	52 W	60 W

Switch between different control modes:

Press the button shortly to switch control Mode, successively 5m, 6m, 7m and 7,5m.

Failure code

The green light flicks by failure

Failure code	Failure description
The gear light flashes once	Over voltage protection, re-start the pump after voltage resumes normal (over voltage setting: 270±5V).
Gear light blinks 2 times	Under voltage protection, re-start the pump after voltage resumes normal (under voltage setting: 165±5V).
Gear light blinks 3 times	Over-current protection, re-start the pump after 8s.
Gear light blinks 4 times	Phase loss protection, re-start the pump after 8s.
Gear light blinks 5 times	Block protection (mechanical), re-start the pump after 8s.
Gear light blinks 6 times	Protection from maximum electrical absorption, for example lack of water, re-start the pump after 8s.
Gear light blinks 7 times	Over-temperature protection, re-start the pump after ambient temperature resumes to operation range for 5s.
	Overheat protection, in the rated voltage, frequency, high temperature environment, high temperature water operation, IPM module surface temperature is higher than 120 ± 5 °C, the pump is reduced to 0.5 times of rated power operation, the temperature is lower than 115 ± 5 °C, the pump returns to normal operation.

Note: By failure the power should be switched off, in order to check out the failure.

After troubleshooting turn on the boiler "ON/OFF" switch and re-start the pump.



FAULT CODES

Faults are indicated by an "ERR FX" message, with X being the corresponding error code.

"ERROR" Code	Meaning
F 1	Functional system shutdown due to system pressure below 0.7 bar (P12 val:1)
F 3	Central heating probe fault (SM)
F 4	Sanitary probe fault (SS)
F 7	Block by error of circulator feedback signal
F 8	Safety thermostat (TS) trip. To reset the system press ON-OFF (J7)
F 9	EEPROM memory hardware failure

UNLOCKING THE APPLIANCE (RESET)

Following a block, once the fault is restored, you can restore the system by pressing the appropriate button on the user interface display **ON-OFF (J7)**.

DESCRIPTION ANOMALIES

Err F 1: Anomaly pressure system water system	
Anomaly	Following the values of the pressure transducer under the set threshold
Operating effects	The heat request is not served in all operating states
Effects on loads	<u>TRIAC primary exchanger</u> : OFF <u>Circulator</u> : DEACTIVATED after possible postcirculation <u>Deviator valve</u> : DHW <u>Zone valve</u> : DEACTIVATED
Actions to be carried out	System loading. Correct verification of operation and connection of the water pressure transducer.
Block	NO



Err F 3: Heating probe anomaly (SM)	
Anomaly	Primary short circuit exchanger probe or open circuit
Operating effects	The heat request is not served in all operating states
Effects on loads	<u>TRIAC primary exchanger</u> : OFF <u>Circulator</u> : DEACTIVATED after possible postcirculation <u>Deviator valve</u> : DHW <u>Zone valve</u> : DEACTIVATED
Actions to be carried out	Verification of operation and connection of the heating probe (SM)
Block	NO

Err F 4: DHW probe anomaly (SS)	
Anomaly	DHW probe in short circuit or open circuit
Operating effects	In the states where modulation takes as a reference, the DHW probe is not served heat
Effects on loads	Only in relation to the states in which the anomaly has effect. The state status takes control of the system.
Actions to be carried out	Verification of operation and connection of the DHW probe (SS)
Block	NO

Err F 7: Circulator feedback signal anomaly	
Anomaly	The circulator's feedback signal takes on a non regular value
Operating effects	After 1 minute the PCB is sent to block
Effects on loads	After 1 minute: <u>TRIAC primary exchanger</u> : OFF <u>Circulator</u> : DEACTIVATED after possible postcirculation <u>Deviator valve</u> : DHW <u>Zone valve</u> : DEACTIVATED
Actions to be carried out	Verification of operation and circulator connection. Requirement correct water flow in the plant.
Block	YES

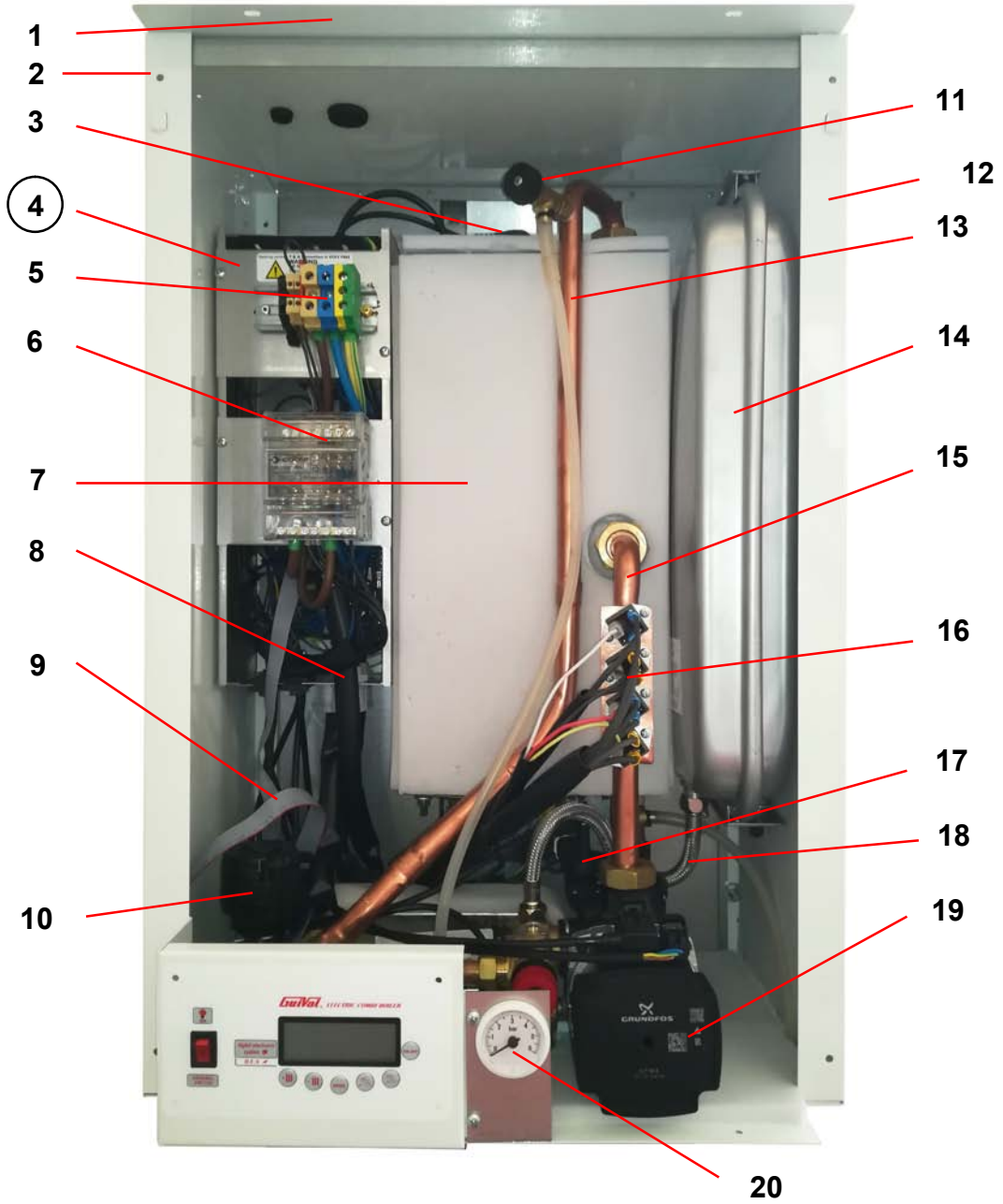


Err F 8: Block for Security Thermostat intervention (TS)	
Anomaly	Above temperature in the primary exchanger or in the heating system
Operating effects	The heat request is not served in all operating states
Effects on loads	<u>TRIAC primary exchanger</u> : OFF <u>Circulator</u> : DEACTIVATED after possible postcirculation <u>Deviator valve</u> : DHW <u>Zone valve</u> : DEACTIVATED
Actions to be carried out	Requirement correct water flow in the plant. Verification of circulator operation. Verification of security thermostat operation (TS).
Block	YES

Err F 9: Hardware Anomaly Memory EEPROM	
Anomaly	Breakage or malfunction of the storage in Eeprom that stores the parameters
Operating effects	The heat request is not served in all operating states
Effects on loads	<u>TRIAC primary exchanger</u> : OFF <u>Circulator</u> : DEACTIVATED after possible postcirculation <u>Deviator valve</u> : DHW <u>Zone valve</u> : DEACTIVATED
Actions to be carried out	Reset power supply and verification of the correctness of the stored parameters. PCB replacement.
Block	NO



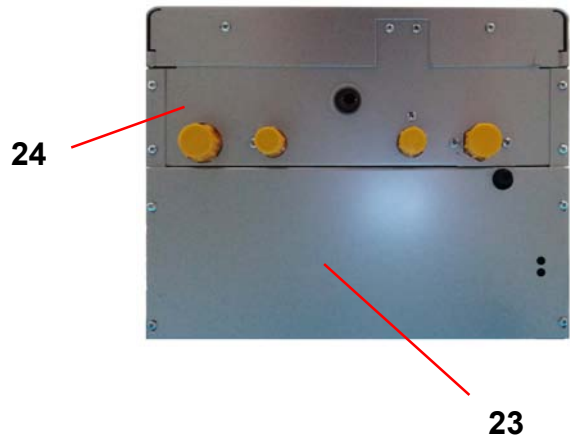
SPARE PARTS



4 Detail view: Electric Box

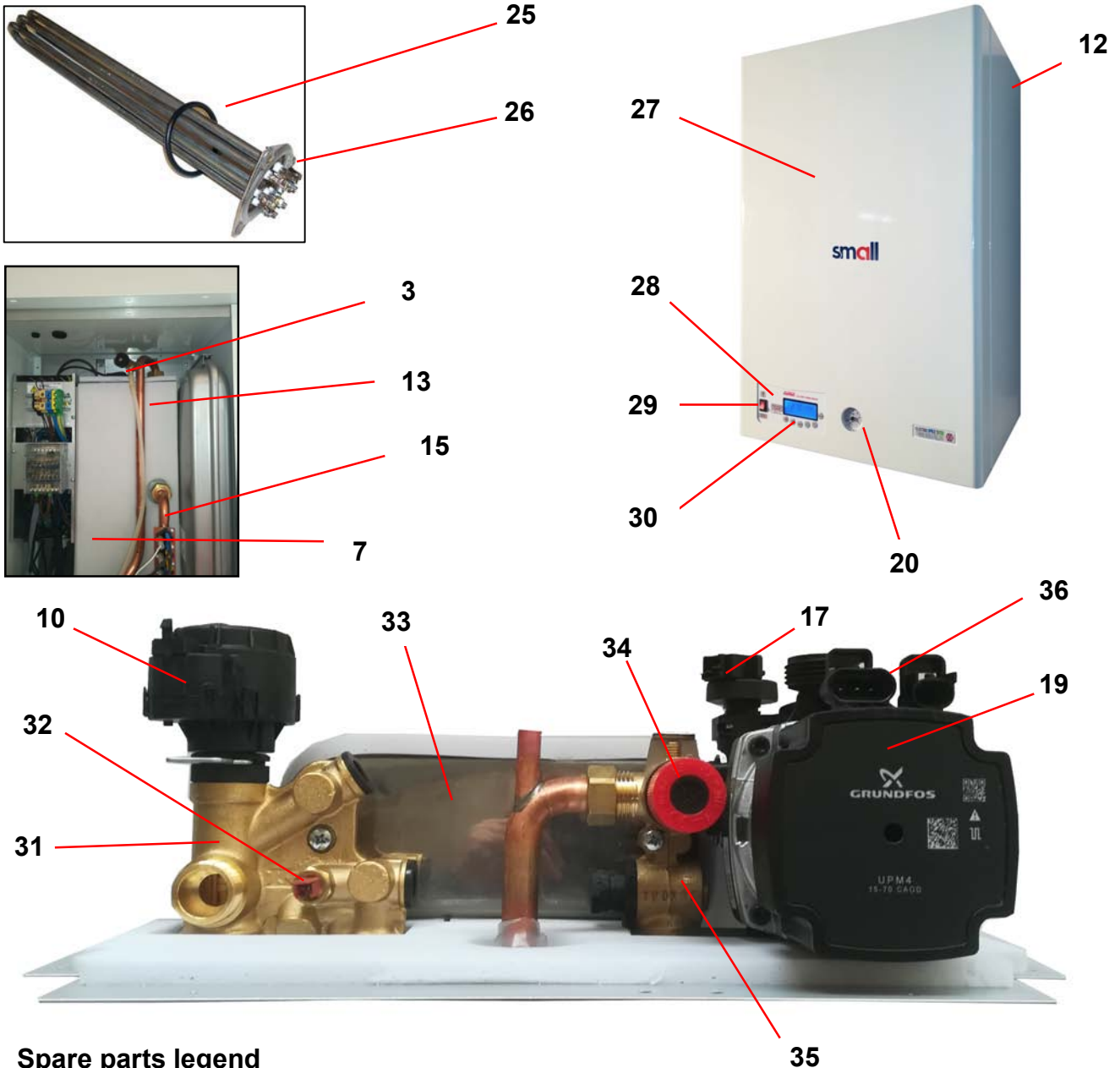


Detail view: Hydraulic connections





Boiler front

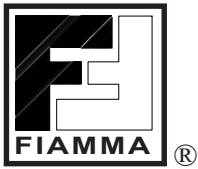


Spare parts legend

1	Small C upper sheet metal cover.....	Cod.P.8496
2	Left side shell.....	Cod.P.8489
3	Contact safety thermostat 100°C.....	Cod.P.1195
4	General electric box (contactor/electronic board panel).....	
5	Power supply line terminal 230-240 V (L) x 10 pcs.....	Cod.FGB.2073
	Neutral power supply terminal 230-240 V (N) x 10 pcs.....	Cod.FGB.2072
	Earth terminal (±) x 10 pcs.....	Cod.FGB.2074
6	Four-pole power terminal block.....	Cod.P.2070
7	Small C/N boiler body.....	Cod.F.1949
8	Small C Wiring.....	Cod.P.8495
9	Lcd display connection cable.....	Cod.P.0 7561



10	Diverter valve motor (actuator).....	Cod.FGB.223
11	Drain tap ¼".....	Cod.FGB.225
12	Right side shell.....	Cod.P.8488
13	Small C delivery pipe.....	Cod.P.8499
14	Small C 9 litre expansion tank.....	Cod.P.8459
15	Return pipe (pump/body).....	Cod.P.8498
16	Power Triacs (40 A - 600 V).....	Cod.P.8229
17	Pressure switch (max./min. pressure).....	Cod.P.7609
18	Expansion vessel hose.....	Cod.P.8417
19	Variable head circulator (electronic pump).....	Cod.P.8415
20	Hydrometer.....	Cod.FGB.221
21	Electronic board.....	Cod.P.8182
22	Power contactor.....	Cod.P.2153
23	Small C bottom grid.....	Cod.P.8490
24	Hydraulic connection template.....	Cod.P.8483
25	O-Ring seal x heating element 3x2 kW.....	Cod.FGB.238
26	Heating element 3x2 kW.....	Cod.FGB.224
27	Small C front cover.....	Cod.P.8487
28	Small C Instrument Panel.....	Cod.P.8278
29	Illuminated main switch.....	Cod.P.1099
30	Lcd Display.....	Cod.P.1763
31	Delivery assembly - diverter valve.....	Cod.P.8435
32	Sanitary probe.....	Cod.P.1929
33	Small 12kW C plate heat exchanger.....	Cod.P.7309
34	Central heating safety valve 0.3 MPa (3 bar).....	Cod.P.1727
35	Return assembly - cold water.....	Cod.P.8439
36	Automatic vent valve.....	Cod.P.8415



FIAMMA
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**DICHIARAZIONE DI
CONFORMITA'**



**DECLARATION OF
CONFORMITY**

In accordo con - *According to:*

2014/35/EU	Direttiva Bassa Tensione (BT) – <i>Low Voltage Directive (LVD).</i>
2004/30/EU	Direttiva Compatibilità Elettromagnetica - <i>Electromagnetic compatibility Directive (EMC).</i>
2011/65/EU	Direttiva restrizione uso di determinate sostanze pericolose in apparecchiature elettriche ed elettroniche. <i>Directive on the restriction of use of certain hazardous substances (RoHS).</i>
1935/2004	Regolamento riguardante i materiali e gli oggetti destinati a venire a contatto con i prodotti alimentari. <i>Regulation on materials and articles intended to come into contact with food.</i>
813/2013/EU	Regolamento per la progettazione ecocompatibile degli apparecchi per il riscaldamento d'ambiente e degli apparecchi di riscaldamento misti. - <i>Ecodesign requirements for space heaters and combination heaters.</i>
811/2013/EU	Regolamento riguardante l'etichettatura indicante il consumo d'energia degli apparecchi per il riscaldamento d'ambiente, degli apparecchi di riscaldamento misti. <i>Regulation regard to the energy labelling of space heaters, combination heaters, packages of space heater, temperature control and solar device and packages of combination heater, temperature control and solar device.</i>

N° di identificazione - <i>Identification No. :</i>	Vedi numero di matricola / <i>See the serial number</i>
Costruttore - <i>Manufacturer :</i>	FIAMMA GIRO s.r.l.
Indirizzo- <i>Address :</i>	via L. Landucci n°.2/B - 51100 PISTOIA - ITALY
Telefono - <i>Telephone :</i>	(+39).0573.532812
Fax / e-mail – <i>Telefax / E-mail :</i>	(+39).0573.532890 - info@fiammagiro.it
Tipo di apparecchio - <i>Type of equipment :</i>	Caldia murale elettrica / <i>Electric wall boiler</i>
Marchio commerciale - <i>Trademark :</i>	 (dicitura FIAMMA / FIAMMA marked)
Tipo / Modello – <i>Type / Model :</i>	Vedi Modello su targhetta dati / <i>See the model in data code</i> ELEKTRA.. 6 ÷ 24 ... ELEKTRA.. 6 ÷ 24...

Le norme armonizzate o le specifiche tecniche (designazioni) che sono state applicate in accordo con le regole della buona arte in materia di sicurezza in vigore nella Unione Europea sono :

The following harmonised standards or technical specifications (designations) which comply with good engineering practice in safety matters in force within the European Union have been applied :

Norme o altri documenti normativi - *Standards or other normative documents*

IEC 60335-1:2010+A1:2013+A2:2016 – IEC 60335-2-21:2012+A1:2018

EN 60335-2-21:2003+A1:2005+A2:2008

EN 60335-1:2012+A11:2014+A13:2017+A1:2019+A2:2019+A14:2019

Le caldaie della serie ELEKTRA.. sono certificate CB con documento n°.IT-22669/A1.

The boilers of the ELEKTRA.. series are CB certified with document number IT-22669/A1.

Rapporto di collaudo - Schede tecniche

Test report-Technical file

Nr. EP20-0059463-01 rev.1

EN 61000-3-11:2011; EN 61000-3-12:2011; EN 61000-3-11:2001; EN 61000-3-11:2000; EN 55014-1; EN 55014-2

Le caldaie della serie ELEKTRA sono state verificate con Test-Report n°.TRA-030968-36-00A

The boilers of the ELEKTRA series have been verified with Test-Report n°.TRA-030968-36-00A.



In qualità di costruttore e/o rappresentante autorizzato della società all'interno della Unione Europea, si dichiara sotto la propria responsabilità che gli apparecchi sono conformi alle esigenze essenziali previste dalle Direttive e Regolamenti su menzionate/i.

As the manufacturer's authorized representative established within European Union, we declare under our sole responsibility that the equipment follows the provisions of the Directives and Regulations stated above.

Pistoia, 15/07/2022

Giro Luca

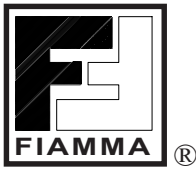
presidente consiglio di amministrazione
Board Chairman of administration



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<http://www.fiammagiro.com>



FIAMMA
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**DECLARATION OF
CONFORMITY**

**UK
CA**

**DICHIARAZIONE DI
CONFORMITA'**


According to - *In accordo con :*

Electrical Equipment (Safety) Regulations 2016. - *Regolamento Apparecchiature Elettriche (Sicurezza) 2016.*

Electromagnetic Compatibility Regulations 2016. - *Regolamento Compatibilità Elettromagnetica 2016.*

The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012.

Restrizioni all'Uso di Certe Sostanze Pericolose in Apparecchiature Elettriche ed Elettroniche 2012.

Identification No. - <i>N° di identificazione :</i>	See the serial number / Vedi numero di matricola.
Manufacturer - <i>Costruttore :</i>	FIAMMA GIRO s.r.l.
Address - <i>Indirizzo :</i>	via L. Landucci n°.2/B - 51100 PISTOIA - ITALY
Telephone - <i>Telefono :</i>	(+39).0573.532812
Telefax / E-mail - <i>Fax / e-mail :</i>	(+39).0573.532890 - info@fiammagiro.it
Type of equipment - <i>Tipo di apparecchio :</i>	Electric wall boiler / <i>Caldaia murale elettrica</i>
Trademark - <i>Marchio commerciale :</i>	 (marked FIAMMA / FIAMMA dicitura)
Type / Model - <i>Tipo / Modello :</i>	See the model in data code / <i>Vedi Modello su targhetta dati</i> ELEKTRA.. 6 ÷ 24 ... ELEKTRA.. 6 ÷ 24...

The following standards or technical specifications (designations) which comply with good engineering practice in safety matters in force have been applied :

Le norme o le specifiche tecniche (designazioni) che sono state applicate in accordo con le regole della buona arte in materia di sicurezza sono :

Standards or other normative document - *Norme o altri documenti normativi*

IEC 60335-1:2010+A1:2013+A2:2016 – IEC 60335-2-21:2012+A1:2018

EN 60335-2-21:2003+A1:2005+A2:2008

EN 60335-1:2012+A11:2014+A13:2017+A1:2019+A2:2019+A14:2019

The boilers of the ELEKTRA.. series are CB certified with document number IT-22669/A1.

Le caldaie della serie ELEKTRA.. sono certificate CB con documento °.IT-22669/A1.

Test report-Technical file

Rapporto di collaudo - Schede tecniche

Nr. EP20-0059463-01 rev.1

EN 61000-3-11:2011; EN 61000-3-12:2011; EN 61000-3-11:2001; EN 61000-3-11:2000; EN 55014-1; EN 55014-2

The boilers of the ELEKTRA series have been verified with Test-Report n°. TRA-030968-36-00A.

Le caldaie della serie ELEKTRA sono state verificate con Test-Report n°.TRA-030968-36-00A



As the manufacturer's authorized, we declare under our sole responsibility that the equipment follows the provisions of the Regulations stated above.

In qualità di costruttore e/o rappresentante autorizzato della società, si dichiara sotto la propria responsabilità che gli apparecchi sono conformi alle esigenze essenziali previste da i Regolamenti su menzionati.

Pistoia, 15/07/2022

Giro Luca

Board Chairman of administration
presidente consiglio di amministrazione



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